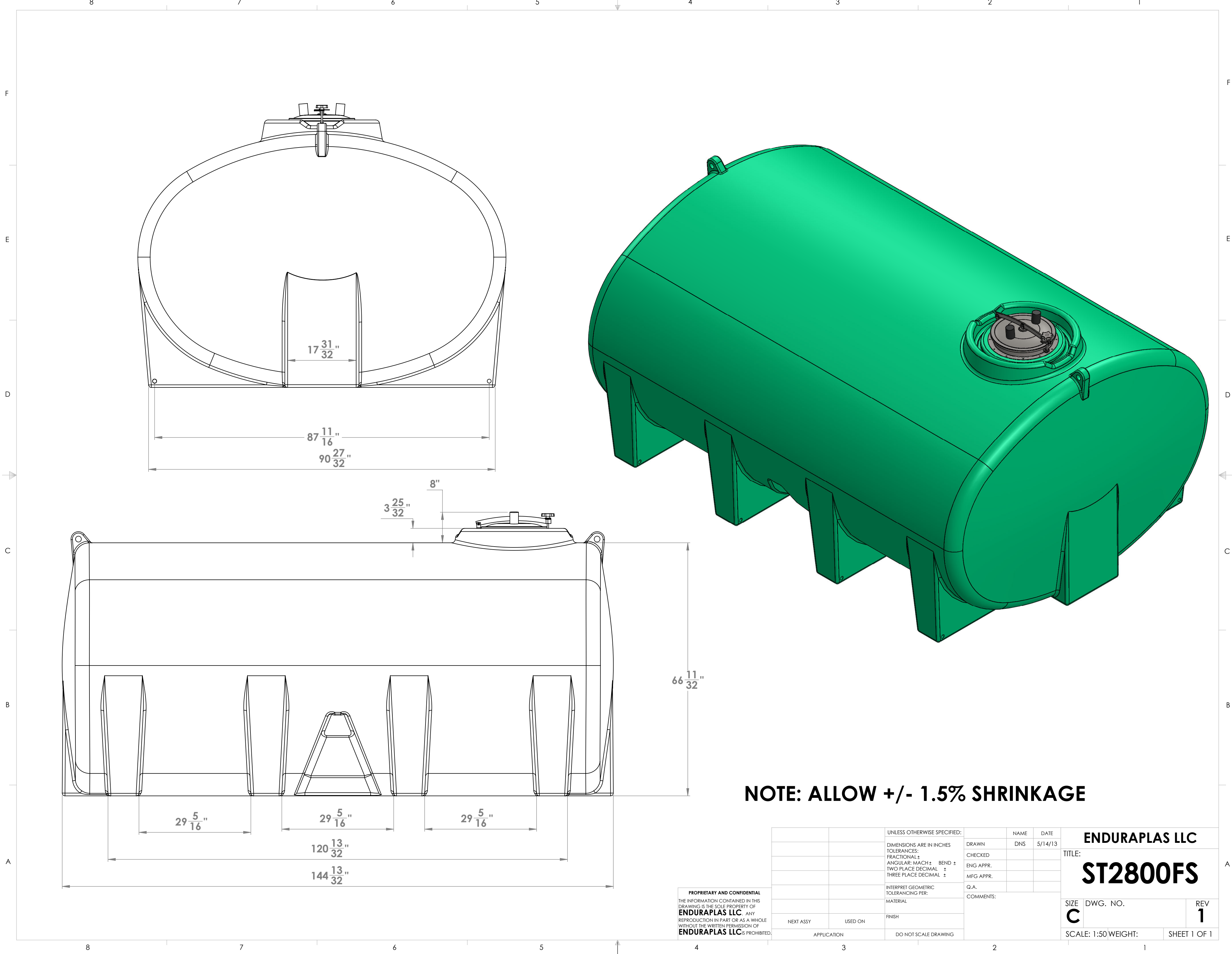




NOTE: ALLOW +/- 1.5% SHRINKAGE

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		DIMENSIONS ARE IN INCHES	DRAWN	DNS	5/14/13		
		TOLERANCES:	CHECKED				
		FRACTIONAL: $\pm$	ENG APPR.				
		ANGULAR: MACH $\pm$	MFG APPR.			ST2800FS	
		TWO PLACE DECIMAL $\pm$	Q.A.				
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		TOLERANCING PER:				SCALE: 1:50	WEIGHT:
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		DO NOT SCALE DRAWING					
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