



1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS
2. TANK IS AIR TESTED AT 3 PSI
3. ALL WELDS CLEANED OF SLAG AND SPATTER
4. TANK INTERIOR AND EXTERIOR ARE ELECTRO-CLEANED
5. DRUM LID TO BE INSTALLED BY: STRIKE RING AROUND CIRCUMFERENCE WITH A MALLET THEN TIGHTEN THE BOLT WITH A WRENCH. REPEAT UNTIL BOLT TIGHTENING RESISTANCE DOES NOT CHANGE (REF: 40 LB-FT)
6. 2IN BUNG TO BE INSTALLED 3/8 TO 1/2 ROTATION BEYOND SOLID GASKET CONTACT (REF: 30 LB-FT)

BILL OF MATERIALS



LINCOLN, NE 68504 PHONE:(402) 467-5221 FAX:(402) 467-3247

CUSTOMER	
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S I I STANDARD

6984200B51306

JOB:

SCALE: 1 : 10

APPROVED BY:

DRAWN BY: JCB

DATE: 12/30/2009

CHECKED BY: LT

DESCRIPTION:	
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DESCRIPTION: 300 GAL 42 X 48 SUPERTAINER SS

DRAWING NUMBER:

23476c