



1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS
2. TANK IS AIR TESTED AT 3 PSI
3. ALL WELDS CLEANED OF SLAG AND SPATTER
4. TANK INTERIOR AND EXTERIOR ARE ELECTRO-CLEANED
5. DRUM LID TO BE INSTALLED BY: STRIKE RING AROUND CIRCUMFERENCE WITH A MALLET THEN TIGHTEN THE BOLT WITH A WRENCH. REPEAT UNTIL BOLT TIGHTENING RESISTANCE DOES NOT CHANGE (REF: 40 LB-FT)
6. 2IN BUNG TO BE INSTALLED 3/8 TO 1/2 ROTATION BEYOND SOLID GASKET CONTACT (REF: 30 LB-FT)

NO.	QTY.	PART NUMBER	DESCRIPTION
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DRAWING NUMBER:	21397d
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