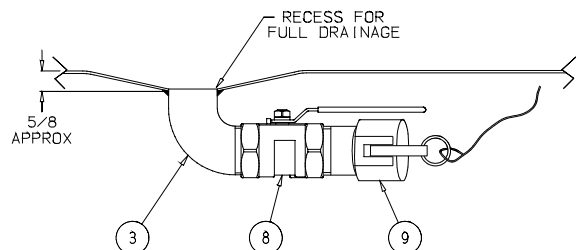


☐ APPROVED AS DRAWN. PROCEED WITH FABRICATION.

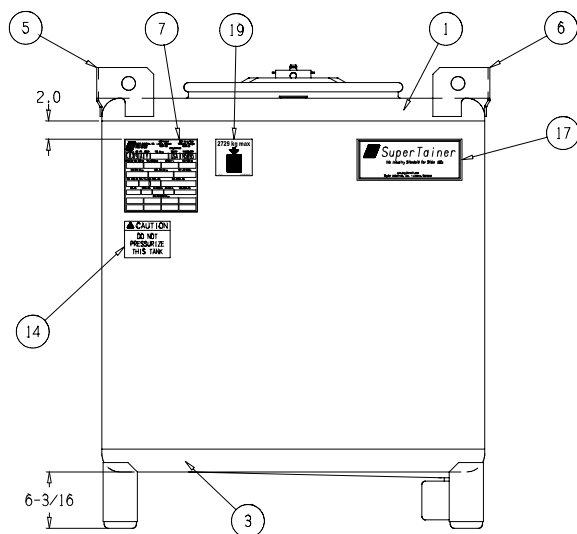
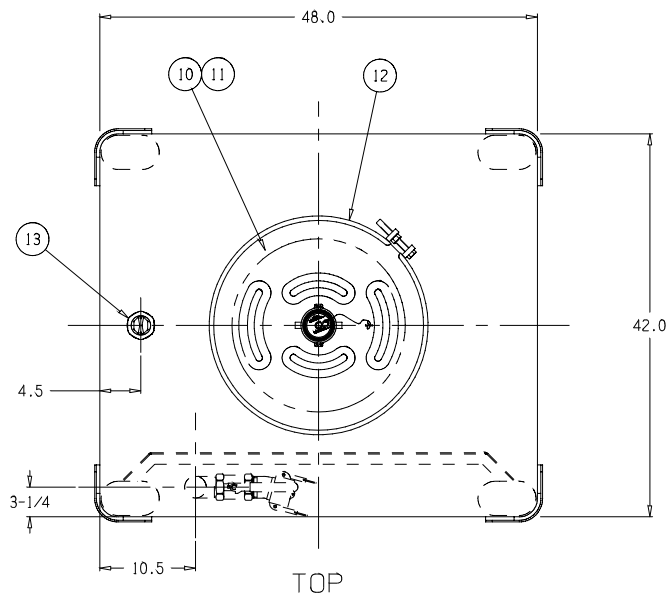
☐ APPROVED AS NOTED. REVISE AND PROCEED WITH FABRICATION

☐ NOT APPROVED AS DRAWN. REVISE AS NOTED AND RESUBMIT FOR APPROVAL

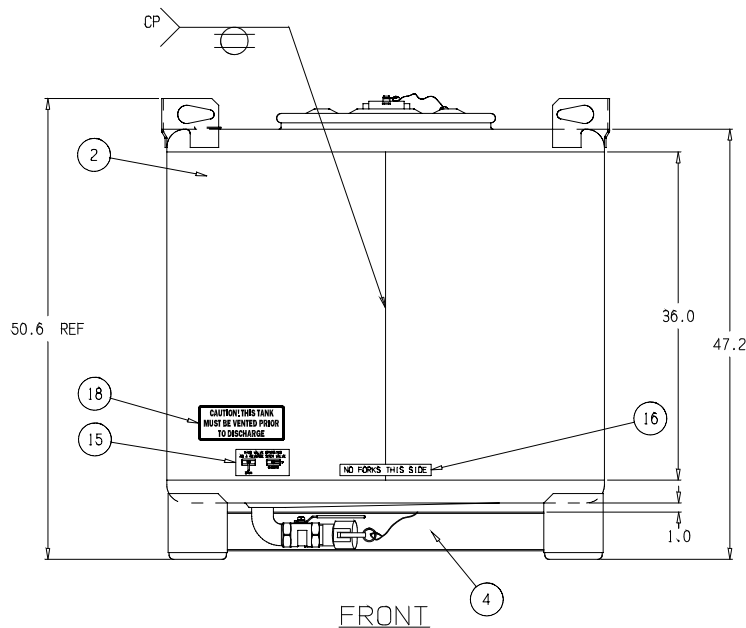
SIGNATURE: _____
DATE: _____
DRAWING IS NOT VALID UNLESS SIGNED



VALVE ASSEMBLY DETAIL
SCALE: NONE



LEFT SIDE



FRONT

[illegible]

1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS
2. TANK IS AIR TESTED AT 3 PSI
3. ALL WELDS CLEANED OF SLAG AND SPATTER
4. TANK INTERIOR AND EXTERIOR ARE ELECTRO-CLEANED
5. DRUM LID TO BE INSTALLED BY: STRIKE RING AROUND CIRCUMFERENCE WITH A MALLET THEN TIGHTEN THE BOLT WITH A WRENCH. REPEAT UNTIL BOLT TIGHTENING RESISTANCE DOES NOT CHANGE (REF: 40 LB-FT)
6. 2IN BUNG TO BE INSTALLED 3/8 TO 1/2 ROTATION BEYOND SOLID GASKET CONTACT (REF: 30 LB-FT)

20			
19	1	99700359	DECAL IBC STACKING - [350 SUPERTAINER]
18	1	99700315	DECAL CAUTION VENT PRIOR TO DISCHARGE
17	1	99700260	DECAL SUPERTAINER
16	1	99700247	DECAL NO FORKS THIS SIDE
15	1	99700248	DECAL REVERSE STEM VALVE OPEN/CLOSE
14	1	99700258	DECAL DO NOT PRESSURIZE
13	1	35901511	PLUG 2IN HEX HEAD WH EPDM GASKET 304SS
12	1	34701360	ASM BOLTED CLAMP RING 22-5/16 ZINC-PLTD
11	1	35901290	ASM LID 22-5/16 DOT 3IN FV W/TEF 304SS
10	1	33100388	GASKET 22-5/16 TEF-COAT MULTISEAL EPDM
9	1	34701523	ASM 2IN 15DEG ADPT/DUST CAP 316SS
8	1	35400242	VALVE 2IN REV-STEM BV LOCK-HNDL 316SS SII
7	1	36500069	PLATE UN SUPERTAINER 304SS DWG#B4462
6	2	35901455	LIFTING LUG L 304SS
5	2	35901454	LIFTING LUG R 304SS
4	1	35901173	VALVE GUARD 4-1/4 X 43-1/2 X 10GA 304SS
3	1	35902034	ASM BTM 42 X 48 X 10GA W/LEGS & SWEEP EL 304SS
2	2	33800200	SHEET 36 X 87-7/8 X 10GA 15IDE PVC 304SS
1	1	35902036	ASM TOP 42 X 48 X 10GA W/2IN WP 304SS
NO.	QTY.	PART NUMBER	DESCRIPTION

SNYDER INDUSTRIES, INC.

LINCOLN, NE 68504 PHONE:(402) 467-5221 FAX:(402) 467-3247

CUSTOMER	
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S I I STANDARD

JOB :

6984300B51388

SCALE: NONE

DRAWN BY: KJB

DATE: 02/21/2014

CHECKED BY: LT

DESCRIPTION:	
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350 GAL 42 X 48 SUPERTAINER SS

DRAWING NUMBER:

31475